

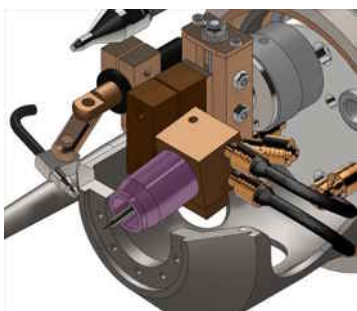
## TUBE ON PLATE Ø10 to Ø80



### Technical characteristics:

- Rotating joint for gas, current and cooling
- Water-cooled tilt head
- Carriage for head and wire adjustment
- Integrated rotating wire feeder (Ø 0.6, 1.2 mm)
- Wire feed speed from 0 to 1.5 m/min
- Power factor: 200 A, 100%
- Weight: 7.5 kg without wire spool  
8.5 kg without wire spool

### ADVANTAGES



Water-cooled tilt head with adjustable wire



SASL-300: high cooling capacity 1200 W power source



Wire supply rotates along with head

| Accessories | References | Consumables | Options                |
|-------------|------------|-------------|------------------------|
|             | SATP-80    |             | Additional gas chamber |
|             |            |             | Pneumatic clamping     |
|             |            |             |                        |
|             |            |             |                        |
|             |            |             |                        |

| Réf.     | Désignation                 | Dia.           |
|----------|-----------------------------|----------------|
|          | Additional gas chamber      |                |
|          | Pneumatic clamping          |                |
| SATP-B01 | Centering cartridge group 1 |                |
| SATP-M11 | Centering mandril           | 9,8 à 10,3 mm  |
| SATP-M12 | Centering mandril           | 10,3 à 10,8 mm |
| SATP-M13 | Centering mandril           | 10,8 à 11,3 mm |
| SATP-M14 | Centering mandril           | 11,3 à 11,8 mm |
| SATP-M15 | Centering mandril           | 11,8 à 12,3 mm |
| SATP-M16 | Centering mandril           | 12,3 à 13,0 mm |
| SATP-B02 | Centering cartridge group 2 |                |
| SATP-M21 | Centering mandril           | 12,8 à 14,0 mm |
| SATP-M22 | Centering mandril           | 13,8 à 15,0 mm |
| SATP-M23 | Centering mandril           | 14,8 à 16,0 mm |
| SATP-M24 | Centering mandril           | 15,8 à 17,0 mm |
| SATP-M25 | Centering mandril           | 16,8 à 18,0 mm |
| SATP-M26 | Centering mandril           | 17,8 à 19,0 mm |
| SATP-M27 | Centering mandril           | 18,8 à 20,5 mm |
| SATP-M28 | Centering mandril           | 19,8 à 22,5 mm |
| SATP-M29 | Centering mandril           | 22,3 à 24,5 mm |
| SATP-B03 | Centering cartridge group 3 |                |
| SATP-M30 | Centering mandril           | 24,5 à 27,0 mm |
| SATP-M31 | Centering mandril           | 26,5 à 29,0 mm |
| SATP-M32 | Centering mandril           | 28,5 à 31,0 mm |
| SATP-M33 | Centering mandril           | 30,5 à 33,0 mm |
| SATP-M34 | Centering mandril           | 32,5 à 36,0 mm |
| SATP-M35 | Centering mandril           | 35,5 à 39,0 mm |
| SATP-M36 | Centering mandril           | 38,5 à 42,0 mm |
| SATP-M37 | Centering mandril           | 41,5 à 45,0 mm |
| SATP-M38 | Centering mandril           | 44,5 à 48,0 mm |
| SATP-M39 | Centering mandril           | 47,5 à 51,0 mm |
| SATP-B04 | Centering cartridge group 4 |                |
| SATP-M40 | Centering mandril           | 50,5 à 54,0 mm |
| SATP-M41 | Centering mandril           | 53,5 à 58,0 mm |
| SATP-M42 | Centering mandril           | 57,5 à 62,0 mm |
| SATP-M43 | Centering mandril           | 61,5 à 70,0 mm |
| SATP-M44 | Centering mandril           | 69,5 à 74,0 mm |
| SATP-M45 | Centering mandril           | 73,5 à 78,mm   |



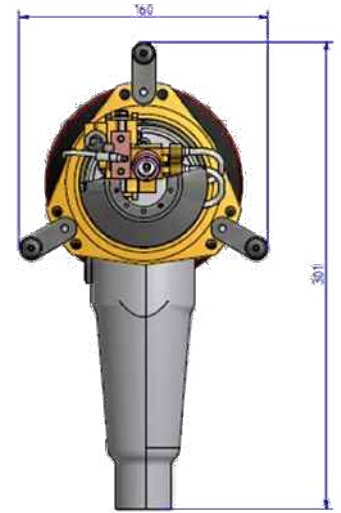
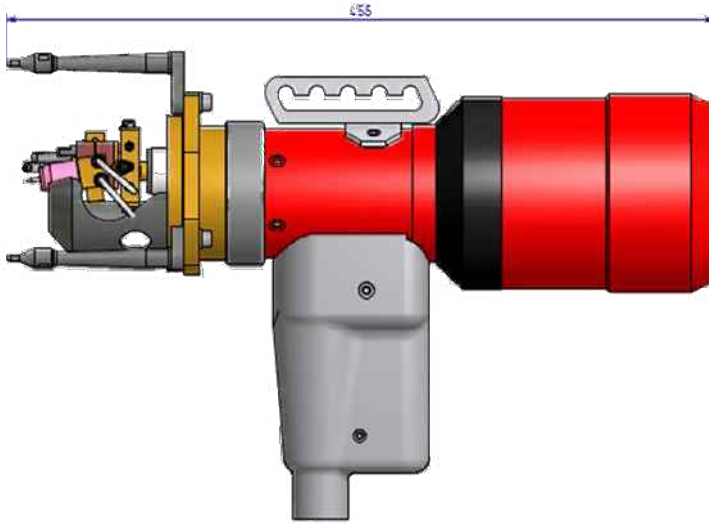
SATP-B01 to B04





SATP-8XX

# DIMENSIONS

**AXXAIR**



|        | A   | B   | C   | $\varnothing$ min | $\varnothing$ max |  |  |
|--------|-----|-----|-----|-------------------|-------------------|---|---|
|        | mm  | mm  | mm  |                   |                   |   |   |
| ATP-80 | 455 | 301 | 160 | 10<br>mm          | 80<br>mm          | 8.5 kg  | <70dB   |

# PLATE RANGE

MADE IN FRANCE

GLOBAL PROCESS

[www.axxair.com](http://www.axxair.com)